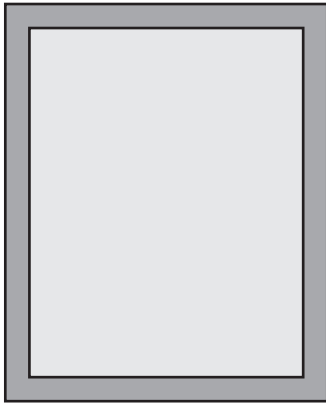
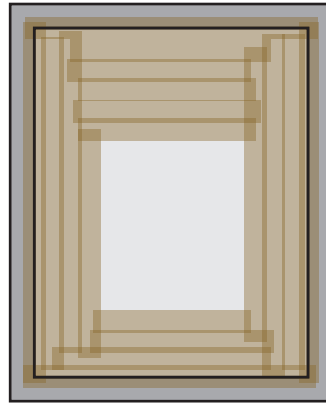


# SCREEN FILLER METHOD



Degrease a screen. Let it dry.

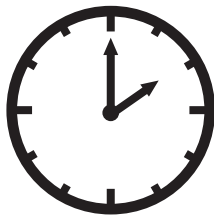


Tape the print-side of the screen and the inner edges of the well-side of the screen.

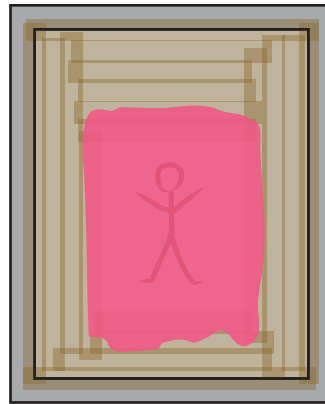
Stir the screen filler until it is consistent. **DO NOT SHAKE.**



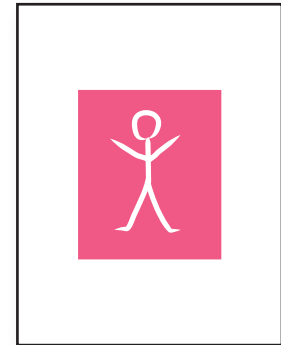
Paint the well-side of your screen (you will need to prop it up in some way so the screen does not touch the table surface).



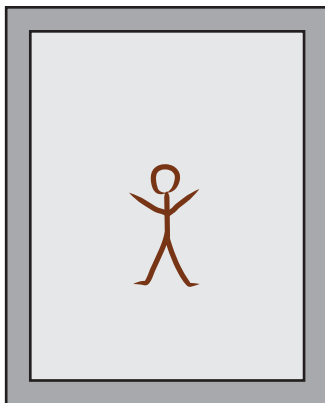
Wait for the screen filler to dry completely. It should appear dry visually and should not be tacky to the touch.



Print your screen normally.

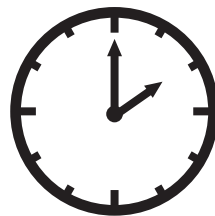


**RESULT:**  
The original design blocks the ink.

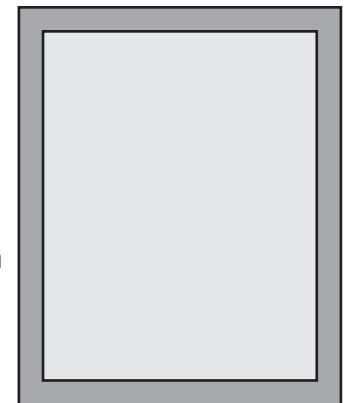


**CLEAN UP:**  
Remove all ink from the screen.  
**NOTE:** water alone will not remove your screen filler design.

Spray screen filler remover on both sides of the screen and scrub with a brush to coat the screen.



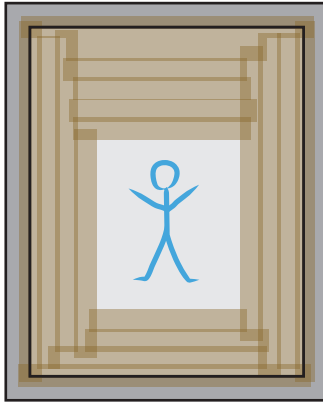
Let the screen filler remover sit on the screen for 1-5 minutes. The screen filler remover will begin to break down the design.



**Wash out with HOT water.** Scrub with a brush as needed. **REPEAT** as needed.

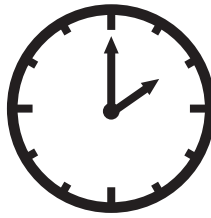
The screen filler should be completely out of the screen. Any residue will be a problem for the next person using the screen.

# DRAWING FLUID & SCREEN FILLER METHOD

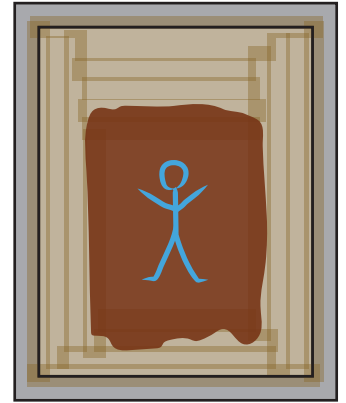


Degrease a screen and tape the print-side of the screen.

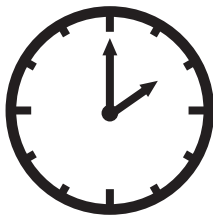
**Mix the drawing fluid.** Paint the well-side of your screen with drawing fluid. Make the lines a minimum of about 1/8 inch wide and relatively thick.



Wait for the drawing fluid to dry completely. It should not be tacky to the touch.



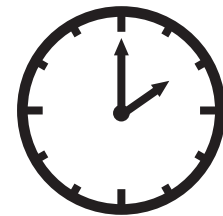
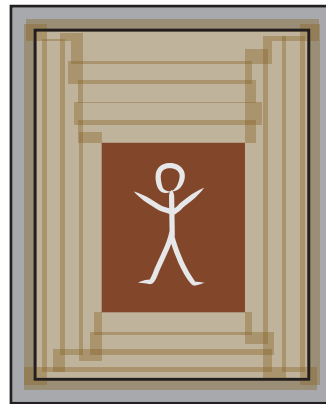
Use a squeegee to pull a thin layer of screen filler over your design as if you were making a "fill stroke" with ink. You only want to do this "fill stroke" once. Pour any excess uncontaminated screen filler back in to the jar.



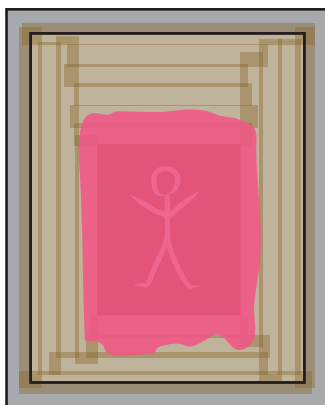
Wait for the screen filler to dry completely. It should appear dry visually and should not be tacky to the touch.



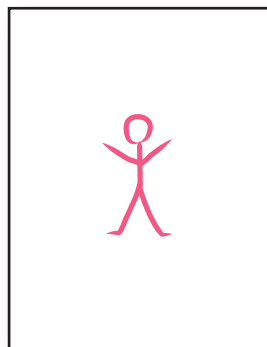
**Gently wash out the blue drawing fluid with COLD water.** Sometimes it is helpful to let it sit or to brush it with a soft paintbrush or sponge.



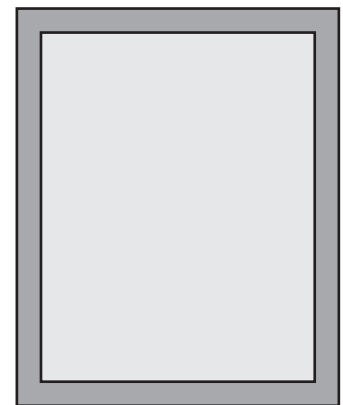
Let the screen filler re-dry.



Print your screen normally.



**RESULT:** The original design reappears as the final printed design.



Clean the screen as described in the **SCREEN FILLER METHOD**.

The screen filler should be completely out of the screen. Any residue will be a problem for the next person using the screen.